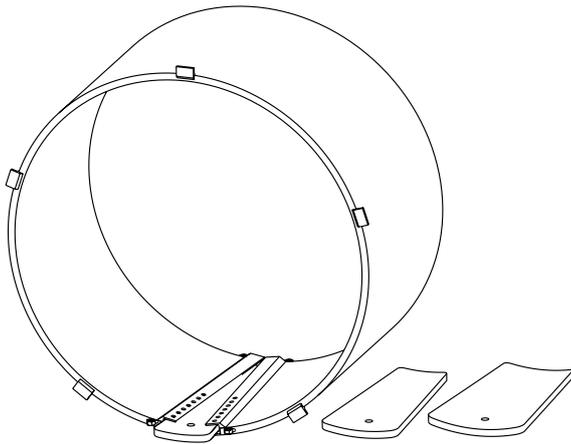


## Support liners for PE & MOPVC

## Materials



### Support liner & wedges

Mild steel – BS EN10025 Grade S275

### Coatings

- Rilsan Nylon 11 (Black)

All DN700/DN800/DN900/DN1000/DN1200 UltraGrip products require a Viking Johnson approved support liner when used with PE and MOPVC. Please contact us regarding the availability.

### Support liners for PE pipes

Pipe code	Pipe size (mm)	Pipe OD		Pipe ID		Wedge 1				Wedge 2				Wedge 3				Wedge 4			
		Min (mm)	Max (mm)	Min (mm)	Max (mm)	Min ID (mm)	Max ID (mm)	Short Edge (mm)	Long Edge (mm)	Min ID (mm)	Max ID (mm)	Short Edge (mm)	Long Edge (mm)	Min ID (mm)	Max ID (mm)	Short Edge (mm)	Long Edge (mm)	Min ID (mm)	Max ID (mm)	Short Edge (mm)	Long Edge (mm)
		DN710-SDR11	710	710	716.4	567	587	555	565	50	100	566	571	85	135	572	582	103	153	583	587
DN710-SDR17	710	710	716.4	618	633	610	617	50	100	618	621	76	126	622	629	89	139	630	633	102	152
DN710-SDR21	710	710	716.4	635	649	626	633	50	100	634	641	76	126	642	645	89	139	646	649	102	152
DN710-SDR26	710	710	716.4	650	662	642	648	50	100	649	652	72	122	653	655	83	133	656	662	94	144
DN800-SDR11	800	800	807.2	640	662	627	638	50	100	639	644	88	138	645	656	107	157	657	661	126	176
DN800-SDR17	800	800	807.2	696	713	687	695	50	100	696	700	79	129	701	709	94	144	710	713	108	158
DN800-SDR21	800	800	807.2	716	731	708	715	50	100	716	723	76	126	724	727	89	139	728	731	102	152
DN800-SDR26	800	800	807.2	732	746	723	730	50	100	731	734	76	126	735	738	89	139	739	746	102	152
DN900-SDR13.6	900	900	908.1	754	775	743	753	50	100	754	764	88	138	760	770	107	157	765	776	126	176
DN900-SDR17	900	900	908.1	783	802	773	782	50	100	783	792	82	132	788	797	98	148	793	802	114	164
DN900-SDR21	900	900	908.1	805	822	796	804	50	100	805	813	79	129	810	818	94	144	814	822	108	158
DN1000-SDR17	1000	1000	1009	870	891	860	869	50	100	870	879	88	138	875	885	107	157	880	891	126	176
DN1000-SDR21	1000	1000	1009	895	914	886	894	50	100	895	903	85	135	900	909	103	153	904	914	120	170
DN1000-SDR26	1000	1000	1009	915	932	907	914	50	100	915	922	82	132	919	927	98	148	923	932	114	164
DN1000-SDR33	1000	1000	1009	933	948	926	932	50	100	933	939	79	129	937	944	94	144	940	948	108	158
DN12000-SDR17	1200	1200	1210	1031	1070	1032	1043	50	100	1044	1055	88	138	1050	1062	107	157	1056	1069	126	176
DN12000-SDR21	1200	1200	1210	1074	1096	1063	1073	50	100	1074	1084	85	135	1079	1090	103	153	1085	1096	120	170
DN12000-SDR26	1200	1200	1210	1098	1118	1088	1097	50	100	1098	1107	82	132	1103	1113	98	148	1108	1118	114	164
DN12000-SDR33	1200	1200	1210	1111	1138	1112	1119	50	100	1120	1127	76	126	1124	1132	89	139	1128	1137	102	152

### Support liners for MOPVC pipes

Pipe code	Pipe size (mm)	Pipe OD		Pipe ID		Wedge 1				Wedge 2				Wedge 3				Wedge 4			
		Min (mm)	Max (mm)	Min (mm)	Max (mm)	Min ID (mm)	Max ID (mm)	Short Edge (mm)	Long Edge (mm)	Min ID (mm)	Max ID (mm)	Short Edge (mm)	Long Edge (mm)	Min ID (mm)	Max ID (mm)	Short Edge (mm)	Long Edge (mm)	Min ID (mm)	Max ID (mm)	Short Edge (mm)	Long Edge (mm)
		DN710-SDR33	710	710	712	662	668	656	661	50	100	662	664	88	138	665	670	79	129	671	673
DN800-SDR33	800	800	802	746	753	739	745	50	100	746	749	72	122	750	756	83	133	757	759	102	152

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