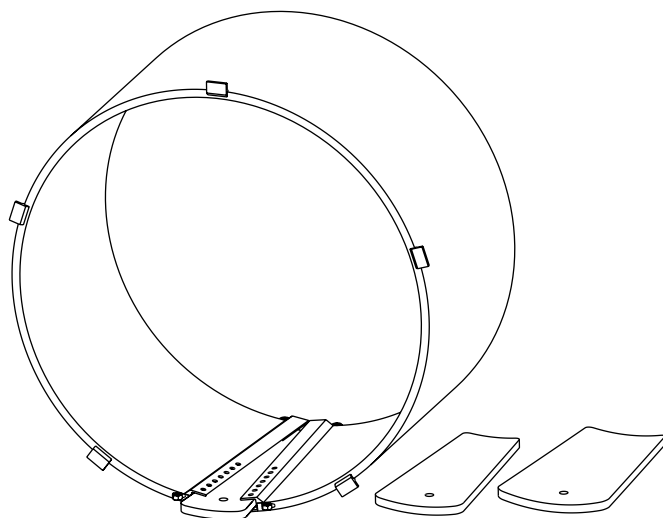


### Support liners for PE & MOPVC

### Materials



#### Support liner & wedges

Mild steel – BS EN10025 Grade S275

#### Coatings

► Rilsan Nylon 11 (Black)

All DN700/DN800/DN900/DN1000 UltraGrip products require a Viking Johnson approved support liner when used with PE and MOPVC. Please contact us regarding the availability.

#### Support liners for PE pipes

| Pipe code     | Pipe size (mm) | Pipe OD  |          | Pipe ID  |          | Wedge 1     |             |                 |                | Wedge 2     |             |                 |                | Wedge 3     |             |                 |                | Wedge 4     |             |                 |                |
|---------------|----------------|----------|----------|----------|----------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|
|               |                | Min (mm) | Max (mm) | Min (mm) | Max (mm) | Min ID (mm) | Max ID (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max ID (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max ID (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max ID (mm) | Short Edge (mm) | Long Edge (mm) |
| DN710-SDR11   | 710            | 710      | 716.4    | 567      | 587      | 555         | 565         | 50              | 100            | 566         | 571         | 85              | 135            | 572         | 582         | 103             | 153            | 583         | 587         | 120             | 170            |
| DN710-SDR17   | 710            | 710      | 716.4    | 618      | 633      | 610         | 617         | 50              | 100            | 618         | 621         | 76              | 126            | 622         | 629         | 89              | 139            | 630         | 633         | 102             | 152            |
| DN710-SDR21   | 710            | 710      | 716.4    | 635      | 649      | 626         | 633         | 50              | 100            | 634         | 641         | 76              | 126            | 642         | 645         | 89              | 139            | 646         | 649         | 102             | 152            |
| DN710-SDR26   | 710            | 710      | 716.4    | 650      | 662      | 642         | 648         | 50              | 100            | 649         | 652         | 72              | 122            | 653         | 655         | 83              | 133            | 656         | 662         | 94              | 144            |
| DN800-SDR11   | 800            | 800      | 807.2    | 640      | 662      | 627         | 638         | 50              | 100            | 639         | 644         | 88              | 138            | 645         | 656         | 107             | 157            | 657         | 661         | 126             | 176            |
| DN800-SDR17   | 800            | 800      | 807.2    | 696      | 713      | 687         | 695         | 50              | 100            | 696         | 700         | 79              | 129            | 701         | 709         | 94              | 144            | 710         | 713         | 108             | 158            |
| DN800-SDR21   | 800            | 800      | 807.2    | 716      | 731      | 708         | 715         | 50              | 100            | 716         | 723         | 76              | 126            | 724         | 727         | 89              | 139            | 728         | 731         | 102             | 152            |
| DN800-SDR26   | 800            | 800      | 807.2    | 732      | 746      | 723         | 730         | 50              | 100            | 731         | 734         | 76              | 126            | 735         | 738         | 89              | 139            | 739         | 746         | 102             | 152            |
| DN900-SDR13.6 | 900            | 900      | 908.1    | 754      | 775      | 743         | 753         | 50              | 100            | 754         | 764         | 88              | 138            | 760         | 770         | 107             | 157            | 765         | 776         | 126             | 176            |
| DN900-SDR17   | 900            | 900      | 908.1    | 783      | 802      | 773         | 782         | 50              | 100            | 783         | 792         | 82              | 132            | 788         | 797         | 98              | 148            | 793         | 802         | 114             | 164            |
| DN900-SDR21   | 900            | 900      | 908.1    | 805      | 822      | 796         | 804         | 50              | 100            | 805         | 813         | 79              | 129            | 810         | 818         | 94              | 144            | 814         | 822         | 108             | 158            |
| DN1000-SDR17  | 1000           | 1000     | 1009     | 870      | 891      | 860         | 869         | 50              | 100            | 870         | 879         | 88              | 138            | 875         | 885         | 107             | 157            | 880         | 891         | 126             | 176            |
| DN1000-SDR21  | 1000           | 1000     | 1009     | 895      | 914      | 886         | 894         | 50              | 100            | 895         | 903         | 85              | 135            | 900         | 909         | 103             | 153            | 904         | 914         | 120             | 170            |
| DN1000-SDR26  | 1000           | 1000     | 1009     | 915      | 932      | 907         | 914         | 50              | 100            | 915         | 922         | 82              | 132            | 919         | 927         | 98              | 148            | 923         | 932         | 114             | 164            |
| DN1000-SDR33  | 1000           | 1000     | 1009     | 933      | 948      | 926         | 932         | 50              | 100            | 933         | 939         | 79              | 129            | 937         | 944         | 94              | 144            | 940         | 948         | 108             | 158            |

#### Support liners for MOPVC pipes

| Pipe code   | Pipe size (mm) | Pipe OD  |          | Pipe ID  |          | Wedge 1     |             |                 |                | Wedge 2     |             |                 |                | Wedge 3     |             |                 |                | Wedge 4     |             |                 |                |
|-------------|----------------|----------|----------|----------|----------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|
|             |                | Min (mm) | Max (mm) | Min (mm) | Max (mm) | Min ID (mm) | Max ID (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max ID (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max ID (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max ID (mm) | Short Edge (mm) | Long Edge (mm) |
| DN710-SDR33 | 710            | 710      | 712      | 662      | 668      | 656         | 661         | 50              | 100            | 662         | 664         | 88              | 138            | 665         | 670         | 79              | 129            | 671         | 673         | 126             | 176            |
| DN800-SDR33 | 800            | 800      | 802      | 746      | 753      | 739         | 745         | 50              | 100            | 746         | 749         | 72              | 122            | 750         | 756         | 83              | 133            | 757         | 759         | 102             | 152            |

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