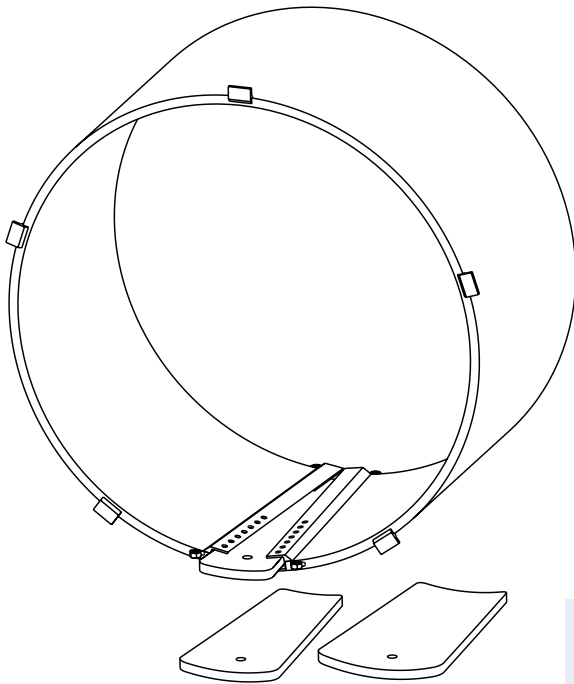


Support liners for PE & MOPVC

Materials



Support liner & wedges

Mild steel – BS EN10025 Grade S355

Coatings

- Rilsan Nylon 11 (Black)

All DN700/800 UltraGrip products require a Viking Johnson approved support liner when used with PE and MOPVC. Please contact us regarding the availability.

Support liners for PE pipes

| Pipe code | Pipe size | Pipe OD | | Thickness | | Pipe ID | | Wedge 1 | | | | Wedge 2 | | | | Wedge 3 | | | |
|-----------|-----------|----------|----------|-----------|----------|----------|----------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|
| | mm | Min (mm) | Max (mm) | Min (mm) | Max (mm) | Min (mm) | Max (mm) | Min ID (mm) | Max OD (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max OD (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max OD (mm) | Short Edge (mm) | Long Edge (mm) |
| 710_11 | 710 | 710 | 716.4 | 64.5 | 71.2 | 567 | 587 | 555 | 565 | 50 | 100 | 566 | 576 | 85 | 135 | 577 | 587 | 120 | 170 |
| 710_17 | 710 | 710 | 716.4 | 41.8 | 46.1 | 618 | 633 | 610 | 617 | 50 | 100 | 618 | 625 | 76 | 126 | 626 | 633 | 102 | 152 |
| 800_11 | 800 | 800 | 807.2 | 72.7 | 80.2 | 640 | 662 | 627 | 638 | 50 | 100 | 639 | 650 | 88 | 138 | 651 | 661 | 126 | 176 |
| 800_17 | 800 | 800 | 807.2 | 47.1 | 52.0 | 696 | 713 | 687 | 695 | 50 | 100 | 696 | 704 | 79 | 129 | 705 | 713 | 108 | 158 |

Support liners for MOPVC pipes

| Pipe code | Pipe size | Pipe OD | | Thickness | | Pipe ID | | Wedge 1 | | | | Wedge 2 | | | | Wedge 3 | | | |
|-----------|-----------|----------|----------|-----------|----------|----------|----------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|-------------|-------------|-----------------|----------------|
| | mm | Min (mm) | Max (mm) | Min (mm) | Max (mm) | Min (mm) | Max (mm) | Min ID (mm) | Max OD (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max OD (mm) | Short Edge (mm) | Long Edge (mm) | Min ID (mm) | Max OD (mm) | Short Edge (mm) | Long Edge (mm) |
| 710_33 | 710 | 710 | 712 | 22 | 24 | 662 | 668 | 565 | 661 | 50 | 100 | 662 | 667 | 88 | 138 | 668 | 673 | 126 | 176 |
| 800_33 | 800 | 800 | 802 | 25 | 27 | 746 | 753 | 739 | 745 | 50 | 100 | 746 | 752 | 72 | 122 | 753 | 759 | 102 | 152 |