



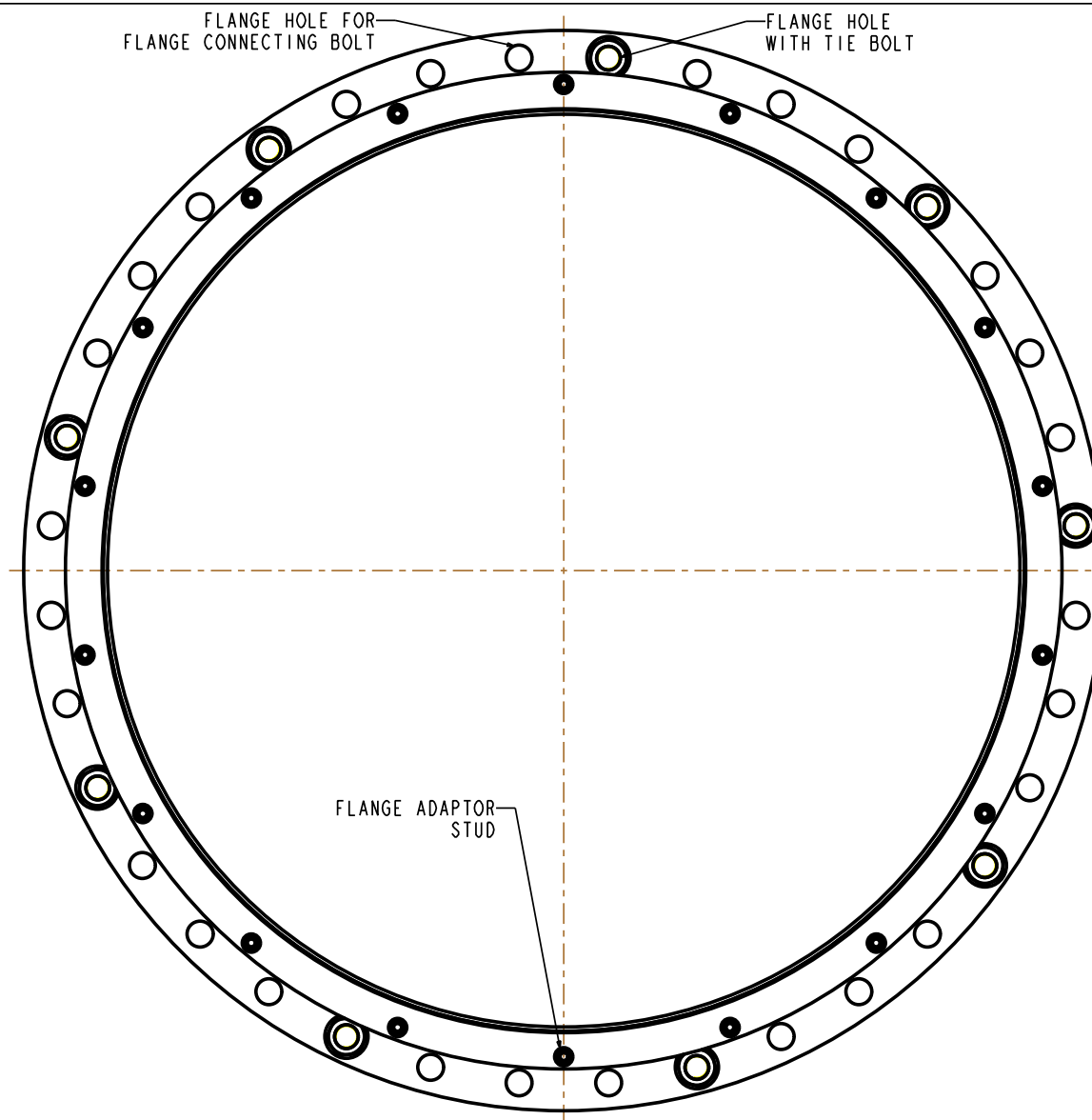
ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

**MATERIAL SPECIFICATION**

FLANGE ADAPTOR ASSEMBLY (Part 1)  
FLANGE (Part 2)  
 STEEL to  
 BS EN10025-2:2004 GRADE S275JR  
END RING (Part 3)  
 STEEL to  
 BS EN10025-2:2004 GRADE S275JR  
CENTRE SLEEVE (Part 4)  
 STEEL to  
 BS EN10025-2:2004 GRADE S355JR  
GASKET (Part 5)  
 RUBBER 70 HARDNESS  
 Grade to suit service  
STUDS (Part 6)  
 STEEL to  
 BS EN ISO898-1:2013PROPERTY CLASS 4.8  
NUTS (Part 7)  
 STEEL to  
 BS4190:2001 GRADE 4  
WASHERS (Part 8)  
 STAINLESS STEEL to  
 BS1449:PART 2:1983 GRADE 304S15  
SPIGOT PIECE ASSEMBLY (Part 9)  
SPIGOT PIPE (Part 10)  
SPIGOT PIPE MADE FROM TUBE  
 STEEL TUBE to BS EN10255:2004 or  
 STEEL TUBE to  
 BS EN10216-1:2013GRADE P265TRI  
SPIGOT PIPE MADE FROM FLAT BAR  
 STEEL to  
 BS EN10025-2:2004 GRADE S275JR  
SPIGOT FLANGE (Part 11)  
 STEEL to  
 BS EN10025-2:2004 GRADE S275JR  
TIE BOLT (Part 12)  
 STEEL to  
 BS EN10269:1999+A1:2006 NAME 42CrMo4  
NUTS (Part 13)  
 STEEL to  
 BS EN20898-2:1994 PROPERTY CLASS 8.0  
WASHERS (Part 14)  
 STEEL to  
 BS EN10269:1999+A1:2006 NAME 42CrMo4



**FINISH SPECIFICATION**

**NOTES**

OVERALL DIMENSIONS DRAWING  
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ISOMETRIC VIEW

CRANE A Crane Co Company



OVERALL DIMENSIONS OF  
 DISMANTLING JOINT ASSEMBLY - A2E SECTION  
 ASSEMBLY - A2E SECTION  
 FOR 1500 PN10 FLANGE DRILLING

RELEASE LEVEL: Concept

SHEET 2 OF 2



DRAWN	AUTO	SCALE	0.059
DATE	10/04/14	GENERIC	10435_A2E_UT

DRG NO SKP2498-1