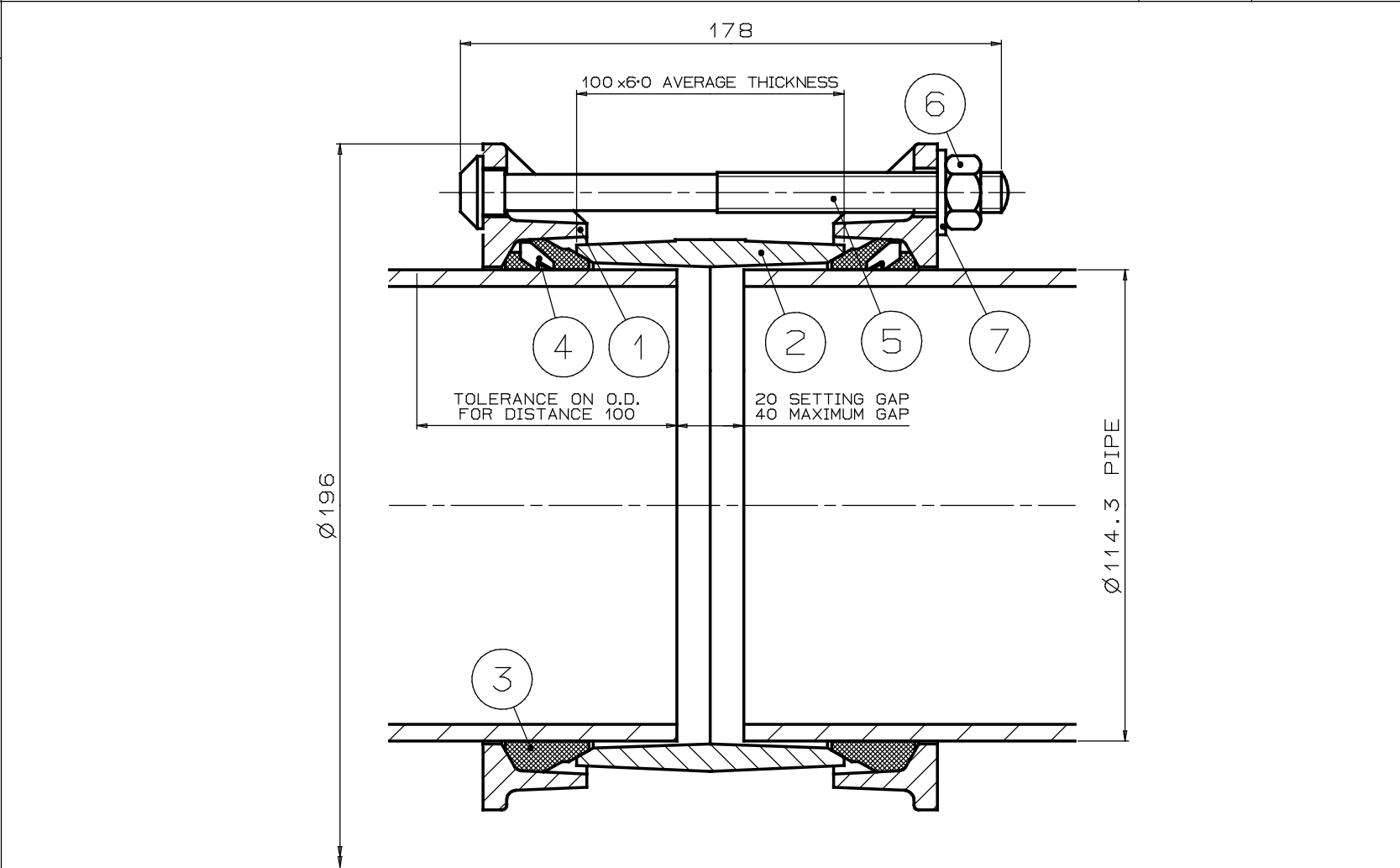



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MATERIAL SPECIFICATION		
END RING (Part 1)		
Ductile Iron to BS EN1563		
SYMBOL EN-GJS-450-10		
CENTRE SLEEVE (Part 2)		
Ductile Iron to BS EN1563		
SYMBOL EN-GJS-450-10		
GASKET (Part 3)		
70 & 80 IRHD EPDM to BS EN681-1 or		
70 & 80 IRHD Nitrile to BS2494		
INSERT (Part 4)		
Stainless Steel to BS3146		
Grade ANC2		
BOLT (Part 5)		
Steel to BS EN ISO898-1		
Property Class 8.8		
NUT (Part 6)		
Steel to BS EN29898-2		
Grade 8.0		
WASHER (Part 7)		
Stainless Steel to BS1449:Part 2		
Grade 304S15		


7	WASHER	4
6	NUT	4
5	BOLT	4
4	INSERT	8
3	GASKET	2
2	CENTRE SLEEVE	1
1	END RING	2
PART	DESCRIPTION	NO OFF
LIST OF PARTS		



PIPE O.D.	TOLERANCE ON O.D.	BOLTS	GASKET MOULD	INSERT	WEIGHT KG	PRESSURE (bar)		ASSEMBLY DRG NO
		No-ØxLEN		NOxTYPE		WORKING	TEST	
114.3	±0.8	4-M12x170	1367	4 x A	6.1	16	24	7561/6

OVERALL DIMENSIONS FOR REFERENCE ONLY	
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	A Crane Co Company

TITLE
OVERALL DIMENSIONS OF FLEXLOCK COUPLING FOR FOR 114.3mm O.D. PIPE

 <b>VIKING JOHNSON</b> <i>World leaders in pipe joint's and repair products</i>		
DRAWN	CAD	DATE 15:2:10
SCALE N.T.S.	P.N.	APPROVED
CHECKED		
DRG NO. SKC 26992-1		ISSUE B