

<p>SPECIFICATION DRAWING ONLY. NOT TO BE USED FOR INSPECTION PURPOSES. ALL PRODUCT DIMENSIONS ARE BEFORE COATING</p>		<p>+ DO NOT SCALE</p>
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END RING (Part 1)
Steel to BS EN10025-2 Grade S275JR

CENTRE SLEEVE (Part 2)
Steel to BS EN10025-2 Grade S275JR

GASKET (Part 3)
80 IRHD Moulded Compound
Grade to suit service

BOLTS, NUTS & WASHERS (Part 4)

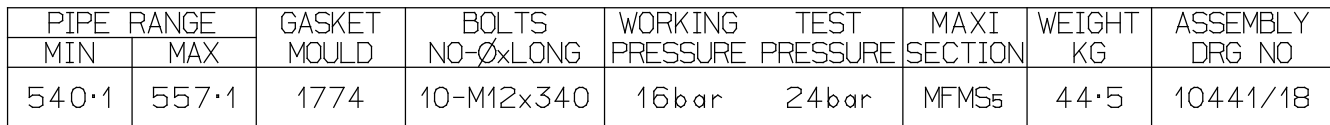
BOLTS
Steel to BS EN ISO898-1
Property Class 4.8

NUTS
Steel BS4190 GRADE 4

WASHERS
Stainless Steel BS1449:Part 2
Grade 304S15

BOLT TORQUE

Torque to 54-65Nm or 40-50 lbf ft.




OVERALL DIMENSIONS FOR
REFERENCE ONLY

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CRANE A Crane Co Company



VIKING JOHNSON

World leaders in pipe joint's and repair products

DRAWN	CAD	DATE 9:12:96
SCALE N. T. S.	P. N.	APPROVED
CHECKED		
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