

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

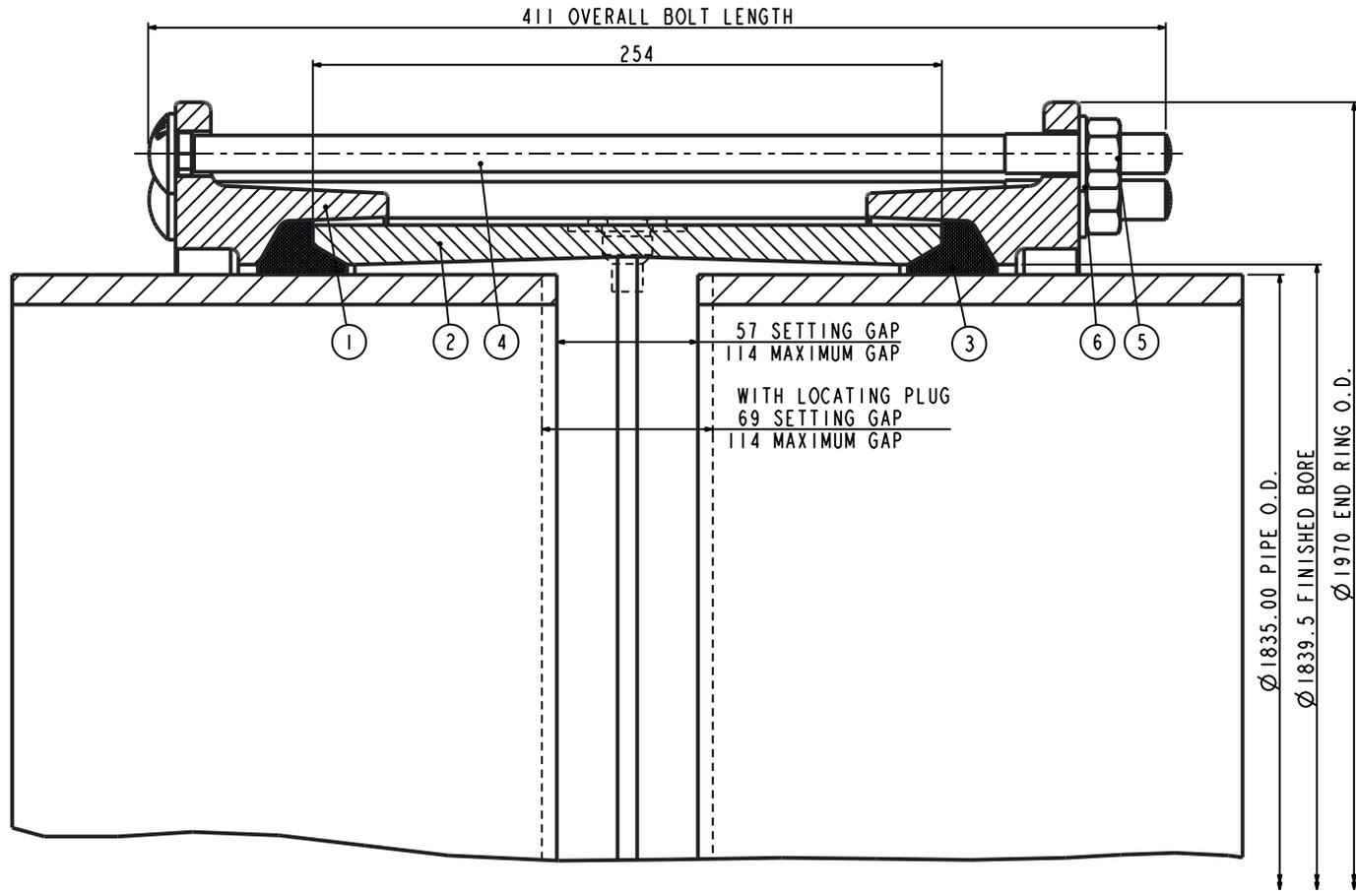
REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

**MATERIAL SPECIFICATION**  
 END RING (Part 1)  
 STEEL to  
 BS EN10025-2 GRADE S355JR  
 CENTRE SLEEVE (Part 2)  
 STEEL to  
 BS EN10025-2 GRADE S355JR  
 GASKET (Part 3)  
 RUBBER 70 HARDNESS  
 Grade to suit service  
 BOLTS (Part 4)  
 STEEL BS EN ISO898-1  
 PROPERTY CLASS 4.8  
 NUTS (Part 5)  
 STEEL BS4190  
 GRADE 4  
 WASHERS (Part 6)  
 STAINLESS STEEL BS1449:PART 2  
 GRADE 304S15

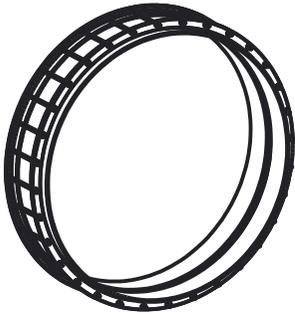
**FINISH SPECIFICATION**

**NOTES**  
 Locating Plugs/Pin Register.  
 If Locating Plugs/Pins are required,  
 3 Plugs/Pins are to be supplied.



Pipe O.D includes a Coating of 3.0mm thick. Un-Coated Pipe is 1829.00mm O.D.

PIPE O.D.	PIPE MATERIAL	TOLERANCE ON O.D.		BOLTS	GASKET MOULD	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
		+	-					
1835.00	STEEL	3.00	3.00	32-M16x400	J184H	36.10bar	378.40	8771_995



ISOMETRIC VIEW

OVERALL DIMENSIONS DRAWING FOR REFERENCE ONLY  
 VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION

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CRANE A Crane Co Company

OVERALL DIMENSIONS OF VIKING JOHNSON COUPLING ASSEMBLY 'XSXG' SECTION FOR 1835.00mm O.D. PIPE

RELEASE LEVEL: Released



DRAWN	AUTO	SCALE	N.T.S.
DATE	07/12/18	GENERIC	8771_ODIMS_1

DRG NO SKP12874-1

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