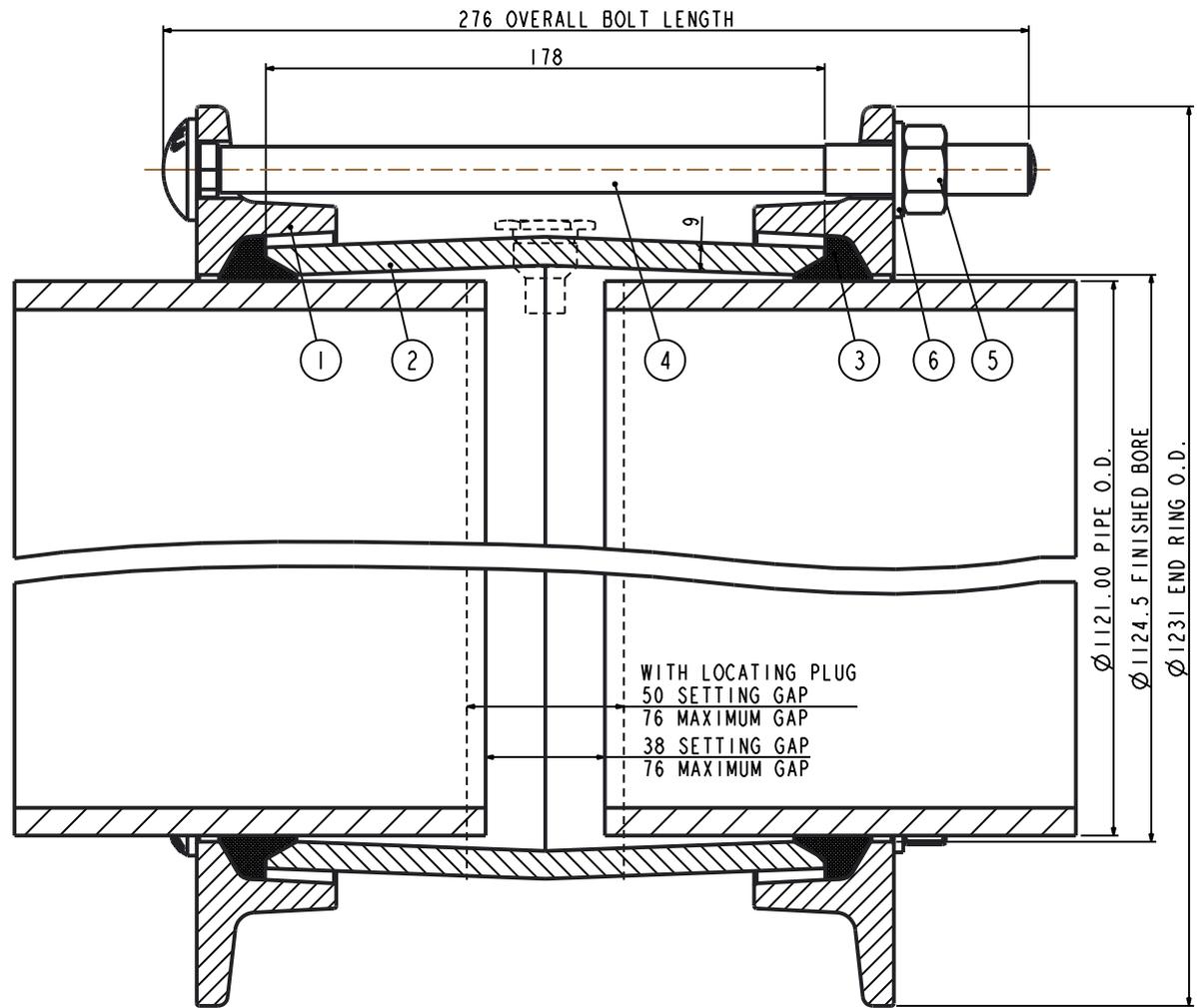


ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

MATERIAL SPECIFICATION
END RING (Part 1) STEEL to BS EN10025-2 GRADE S275JR CENTRE SLEEVE (Part 2) STEEL to BS EN10025-2 GRADE S275JR GASKET (Part 3) RUBBER 80 HARDNESS Grade to suit service BOLTS (Part 4) STEEL BS EN ISO898-1 PROPERTY CLASS 4.8 NUTS (Part 5) STEEL BS4190 GRADE 4 WASHERS (Part 6) STAINLESS STEEL BS1449:PART 2 GRADE 304S15
FINISH SPECIFICATION
NOTES
Locating Plugs/Pin Register If Locating Plugs/Pins are required, 3 are to be supplied.
BOLT TORQUES
Torque to 95-120Nm



ISOMETRIC VIEW

PIPE O.D.	PIPE MATERIAL	PIPE TOLERANCE		BOLTS	GASKET MOULD	WORKING PRESSURE	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
		+	-						
1121.00	STEEL	1.60	1.60	14-M16x265	J73LS	16.0bar	24.1bar	103.19	7879_908

OVERALL DIMENSIONS DRAWING FOR REFERENCE ONLY
 VIKING JOHNSON RESERVE THE RIGHT TO AMEND DETAILS WITHOUT PRIOR NOTIFICATION

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OVERALL DIMENSIONS OF
 VIKING JOHNSON COUPLING ASSEMBLY
 'YF2' SECTION
 FOR 1121.00mm O.D. PIPE



DRAWN	AUTO	SCALE	1:250
DATE	07/12/18	GENERIC	7879

DRG NO SKP1551-1