
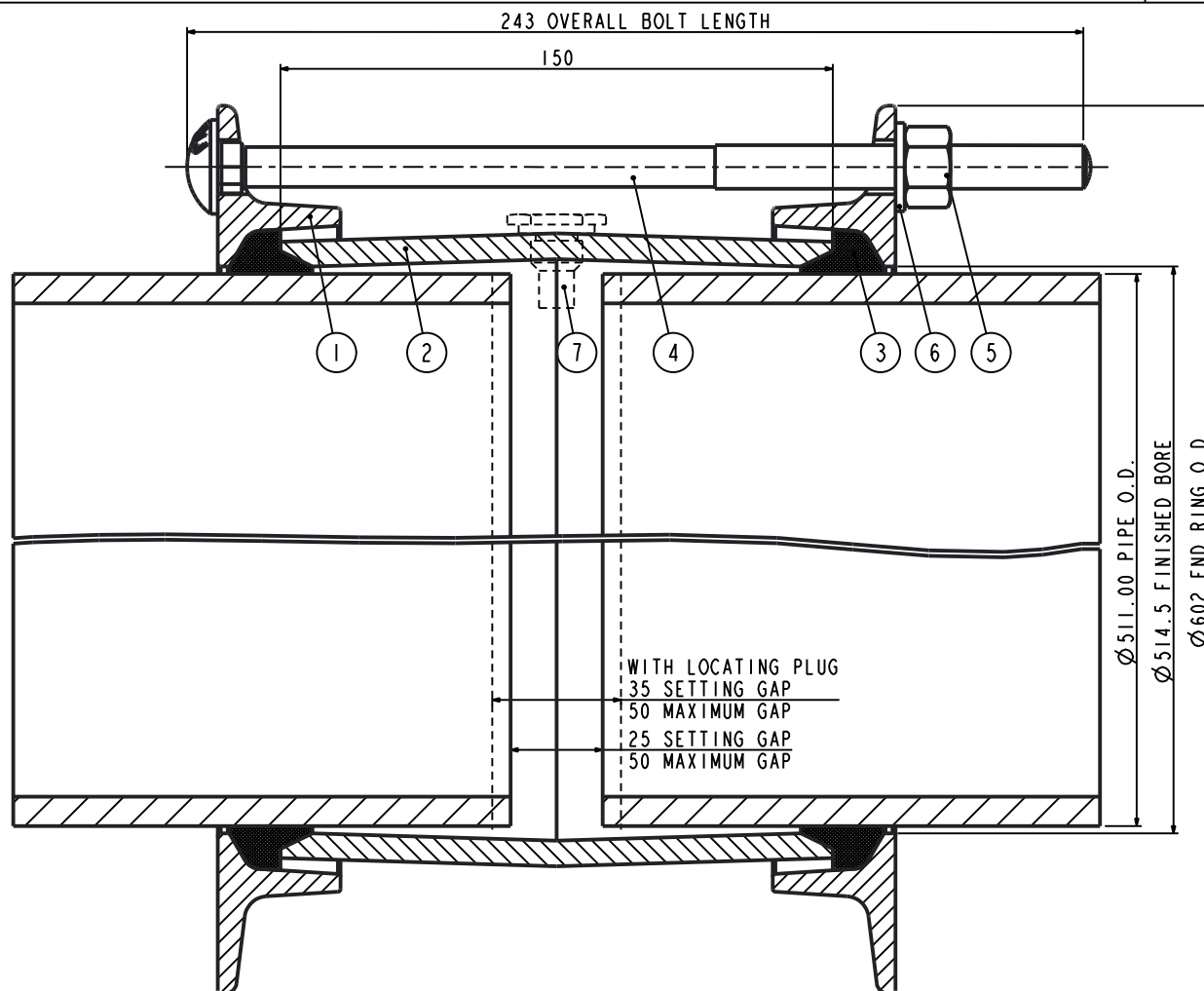


ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

MATERIAL SPECIFICATION
END RING (Part 1) STEEL to BS EN10025-2 GRADE S275JR CENTRE SLEEVE (Part 2) STEEL to BS EN10025-2 GRADE S275JR GASKET (Part 3) RUBBER 80 HARDNESS Grade to suit service BOLTS (Part 4) STEEL BS EN ISO898-1 PROPERTY CLASS 4.8 NUTS (Part 5) STEEL BS4190 GRADE 4 WASHERS (Part 6) STAINLESS STEEL BS1449:PART 2 GRADE 304S15 LOCATING PLUGS (Part 7) STEEL BS970:PART 3 GRADE 230M07
FINISH SPECIFICATION
NOTES
Locating Plugs/Pin Register. If Locating Plugs/Pins are required, 3 Plugs/Pins are to be supplied.
BOLT TORQUE
Torque to 55-65Nm

ISOMETRIC VIEW



Pipe O.D. includes a Coating of 1.50mm thick. Un-Coated Pipe is 508.00mm O.D.

PIPE O.D.	PIPE MATERIAL	PIPE TOLERANCE		BOLTS NO-SIZE	GASKET MOULD	WORKING PRESSURE	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
		+	-						
511.00	STEEL	1.60	1.60	10-M12x235	J57LS	27.2bar	40.8bar	27.9	7829_309

OVERALL DIMENSIONS DRAWING
FOR REFERENCE ONLY
VIKING JOHNSON RESERVE THE
RIGHT TO AMEND DETAILS WITHOUT
PRIOR NOTIFICATION

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CRANE A Crane Co Company

OVERALL DIMENSIONS OF
VIKING JOHNSON COUPLING ASSEMBLY
'LO2' SECTION
FOR 511.00mm O.D. PIPE



DRAWN	AUTO	SCALE	N.T.S.
DATE	07/12/18	GENERIC	7829

DRG NO SKP3518-1

RELEASE LEVEL: Released

SHEET 1 OF 1