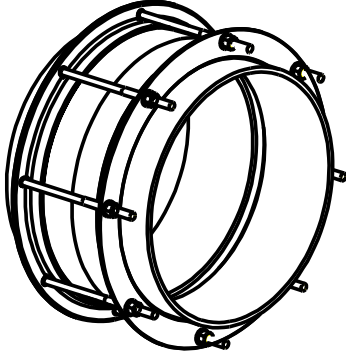
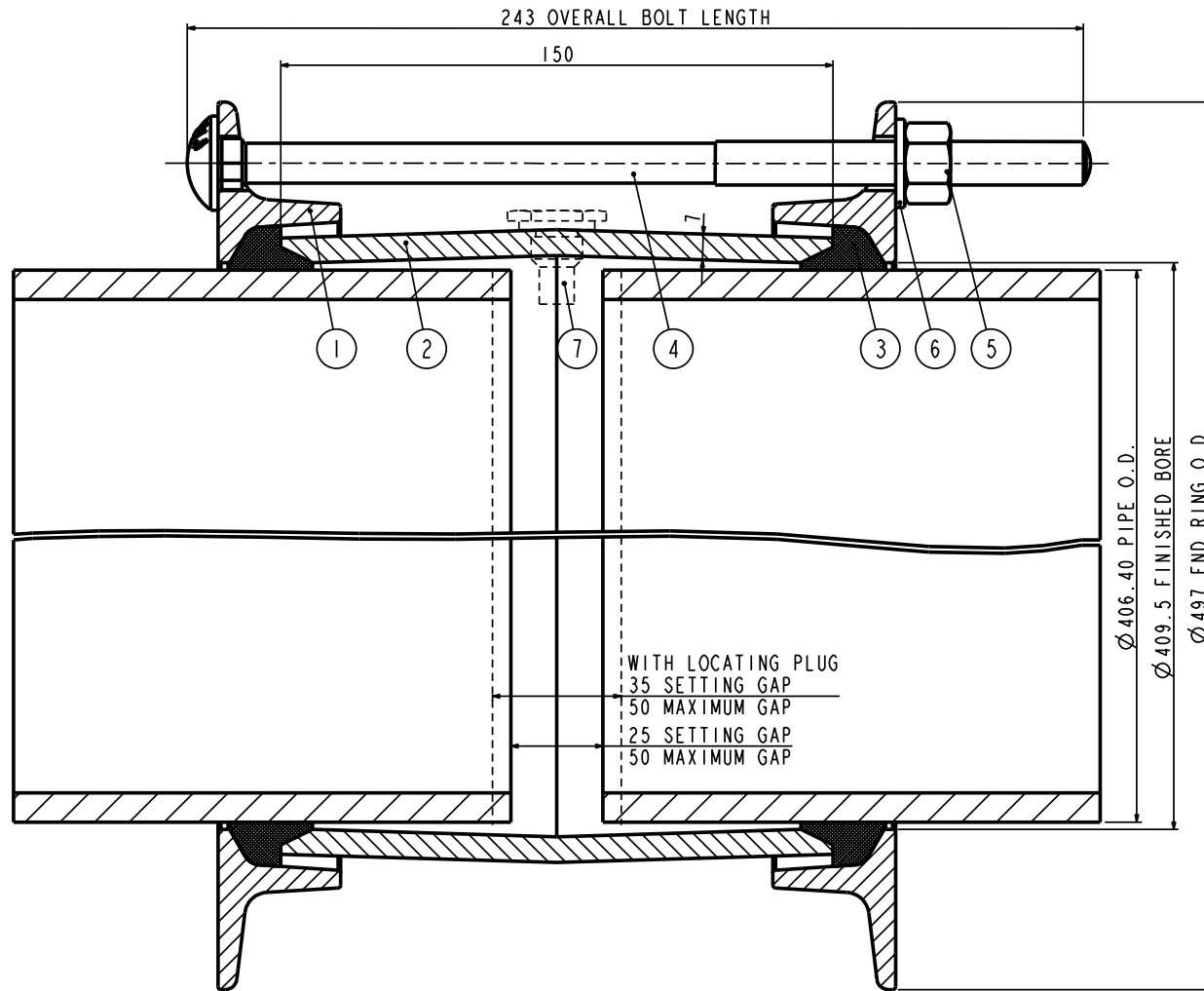


ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

MATERIAL SPECIFICATION
END RING (Part 1) STEEL to BS EN10025-2:2004 GRADE S275JR CENTRE SLEEVE (Part 2) STEEL to BS EN10025-2:2004 GRADE S275JR GASKET (Part 3) RUBBER 80 HARDNESS Grade to suit service BOLTS (Part 4) STEEL BS EN ISO898-1:2009 PROPERTY CLASS 4.8 NUTS (Part 5) STEEL BS4190:2001 GRADE 4 WASHERS (Part 6) STAINLESS STEEL BS1449:PART 2:1983 GRADE 304S15 LOCATING PLUGS (Part 7) STEEL BS970:PART 3:1991 GRADE 230M07
FINISH SPECIFICATION
NOTES
Locating Plugs/Pin Register. If Locating Plugs/Pins are required, 2 Plugs/Pins are to be supplied.
BOLT TORQUE
Torque to 54-65Nm or 40-50 lbf ft

ISOMETRIC VIEW



PIPE O.D.	PIPE MATERIAL	PIPE TOLERANCE		BOLTS NO-SIZE	GASKET MOULD	WORKING PRESSURE	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
		+	-						
406.40	STEEL	1.60	1.60	8-M12x235	J53LS	27.2bar	40.8bar	22.5	7829_221

OVERALL DIMENSIONS DRAWING
FOR REFERENCE ONLY
VIKING JOHNSON RESERVE THE
RIGHT TO AMEND DETAILS WITHOUT
PRIOR NOTIFICATION

This drawing is the exclusive property of VIKING JOHNSON and is confidential and must not be reproduced or disclosed to a third party without written consent. It must be used only for the purpose which it has been issued and is returnable on request.

CRANE A Crane Co Company



OVERALL DIMENSIONS OF
VIKING JOHNSON COUPLING ASSEMBLY
'LO2' SECTION
FOR 406.40mm O.D. PIPE

RELEASE LEVEL: Manufacture

SHEET 1 OF 1



DRAWN	AUTO	SCALE	N.T.S.
DATE	25/01/11	GENERIC	7829

DRG NO SKP10-1