

ALL PRODUCT DIMENSIONS ARE BEFORE COATING

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES

DO NOT SCALE

MATERIAL SPECIFICATION

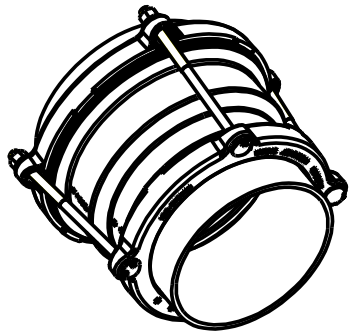
CENTRE SLEEVE (Part 1)
Ductile Iron to BS EN1563:1997
SYMBOL EN-GJS-450-10
END RINGS (Parts 2 & 4)
Ductile Iron to BS EN1563:1997
SYMBOL EN-GJS-450-10
GASKETS (Parts 3 & 5)
EPDM to BS EN 681-1, TYPE WA, WC
NITRILE to BS EN 681-1, TYPE WA, WC, WG
or BS EN 682, TYPE G
BOLTS (Part 6)
Steel to BS EN ISO 898-1:1999
Property Class 4.8
NUTS (Part 7)
Steel to
BS4190:2001 Grade 4
WASHERS (Part 8)
Stainless Steel to BS1449:Part 2:1983
Grade 304S15

FINISH SPECIFICATION

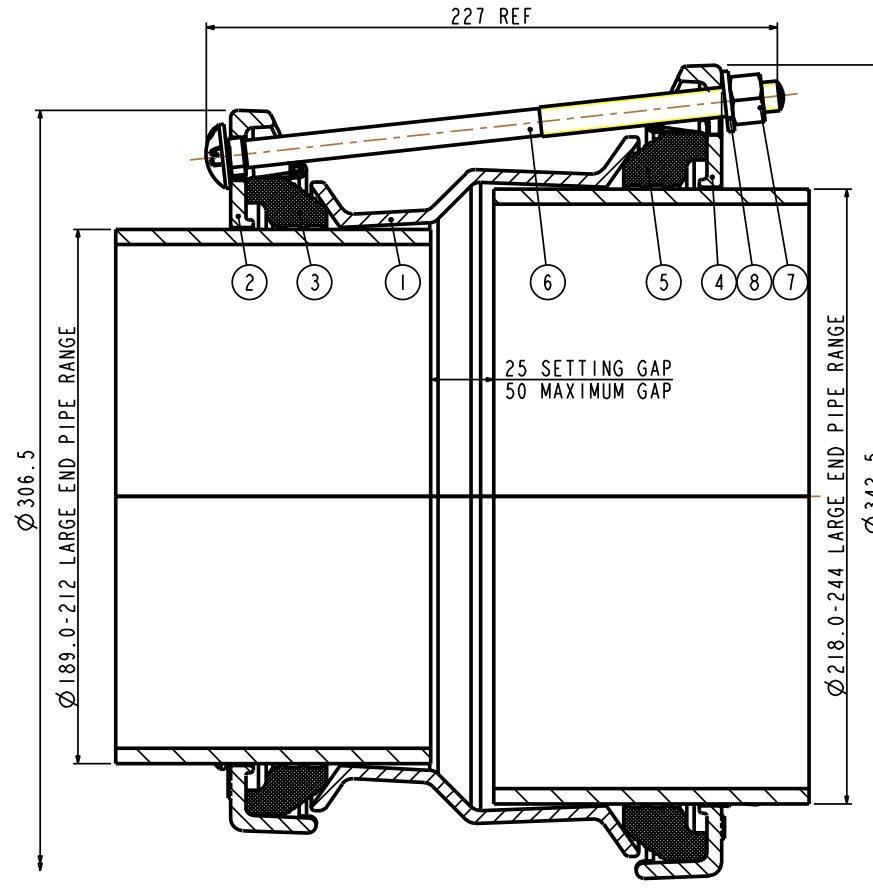
NOTES

BOLT TORQUE

55-65Nm



ISOMETRIC VIEW



PIPE RANGES				GASKET MOULDS		BOLTS	WORKING PRESSURE	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
SMALL END		LARGE END		SMALL END	LARGE END					
189	212	218	244	12392-9	12392-10	4-M12x220	16bar	24bar	10.432	12395-8

OVERALL DIMENSIONS DRAWING
FOR REFERENCE ONLY
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CRANE A Crane Co Company

OVERALL DIMENSIONS OF
MAXIFIT
STEPPED COUPLINGS
FOR 189-212 TO 218-244mm O.D. PIPE RANGES

RELEASE LEVEL: Manufacture

SHEET 1 OF 1



DRAWN	P. N.	SCALE	1:000
DATE	31-Jan-07	GENERIC	O.DIM.12395.8.1

DRG NO O.DIM.12395_8_1