ALL PRODUCT DIMENSIONS ARE BEFORE COATING

MATERIAL SPECIFICATION

ADAPTOR BODY (Part 1)
Ductile Iron to BS EN1563:2011
SYMBOL EN-GJS-450-10

END RING (Part 2)
Ductile Iron to BS EN1563:2011
SYMBOL EN-GJS-450-10

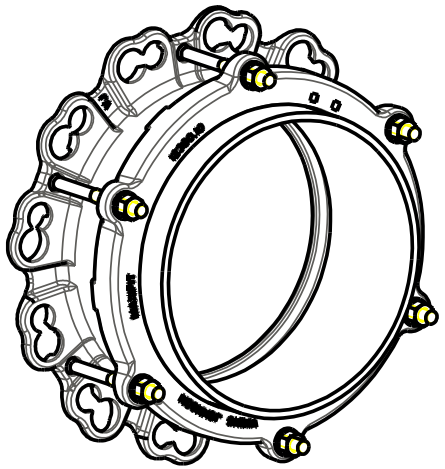
GASKET (Part 3)
EPDM to BS EN 681-1,TYPE WA,WC
NITRILE to BS EN 681-1,TYPE WA,WC,WG
or BS EN 682,TYPE G

TEE BOLTS (Part 4)
Steel to BS EN ISO 898-1:2009
PROPERTY CLASS 4.8

NUTS (Part 5)
Steel to
BS4190:2001 Grade 4

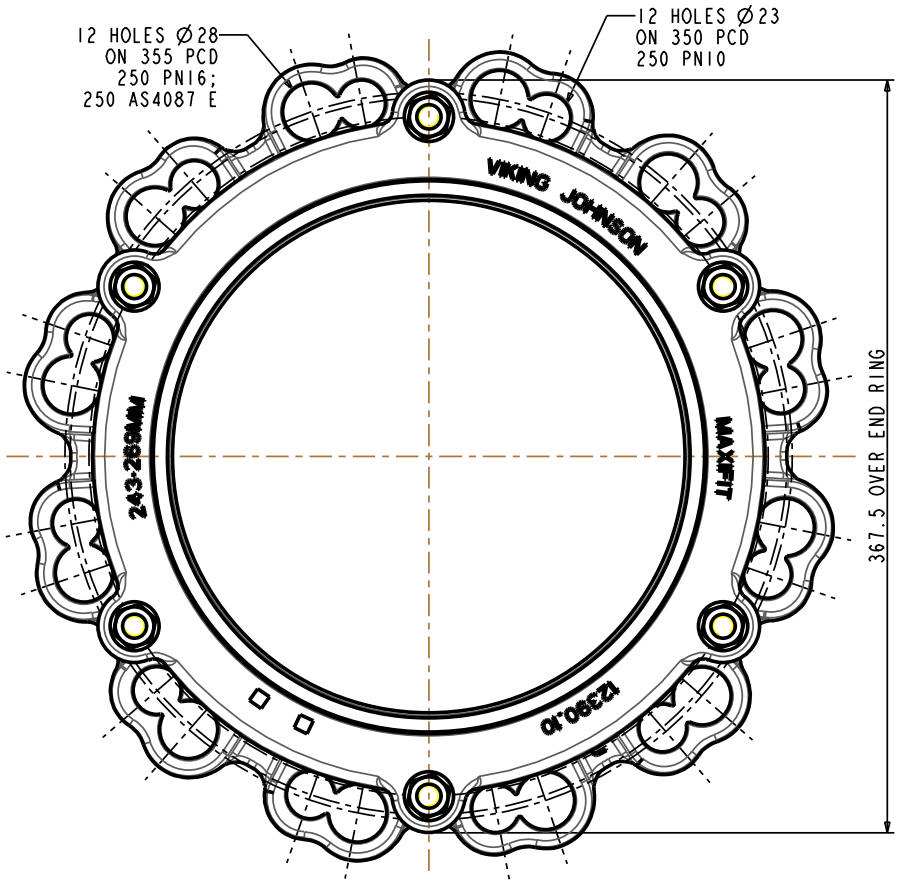
WASHERS (Part 6)
Stainless Steel to BS1449:PART 2:1983
GRADE 304S15

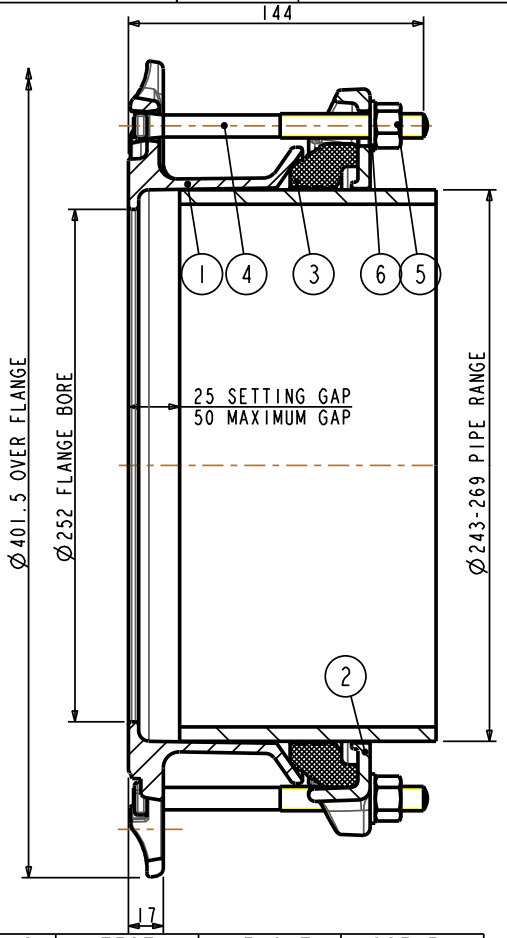
OTHER COMPATIBLE FLANGE DRILLINGS



ISOMETRIC VIEW

REFERENCE DRAWING ONLY - NOT TO BE USED FOR INSPECTION PURPOSES. DO NOT SCALE





PIPE RANGE	FLANGE DRILLINGS	GASKET MOULD	TEE-BOLTS	WORKING PRESSURE	TEST PRESSURE	WEIGHT KG	ASSEMBLY DRG NO
243-269	250 PN10; 250 PN16; 250 AS4087 E	12392_11	6-M12x135	16bar	24bar	10.9	12419_9

MAXIFIT FLANGE ADAPTORS DO NOT RESIST END LOAD - ADEQUATE RESTRAINT MUST BE PROVIDED

OVERALL DIMENSION DRAWING
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OVERALL DIMENSIONS OF MAXIFIT FLANGE ADAPTORS FOR 243-269mm PIPE RANGE WITH MULTI FLANGE DRILLING

VIKING JOHNSON
World leaders in pipe joints and repair products

DRAWN	P.N.	SCALE	N.T.S.
DATE	03-Jan-06	GENERIC	12419_9

RELEASE LEVEL: Manufacture | SHEET 1 OF 1

DRG NO O_DIM_12419_9_1