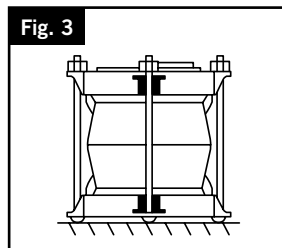
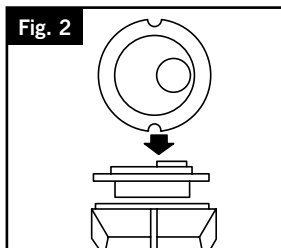
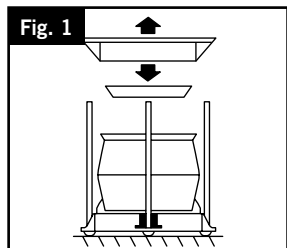
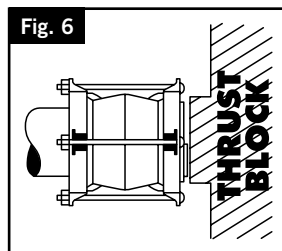
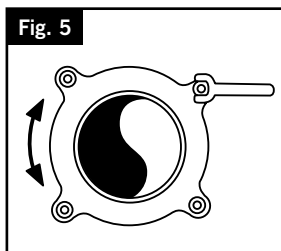
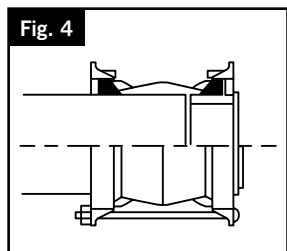


MaxiCap & MaxiThread

MaxiCap is a blank end designed for use with a MaxiFit Coupling and is assembled as follows:



1. Set coupling on firm surface, loosen and remove the nuts and washers. Remove end ring, leave gasket in place.
2. Seat MaxiCap on top of gasket with spigot end down. MaxiCap is not a tight fit. Slots do not need to line up.
3. Replace end ring so that MaxiCap and gasket sit in gasket chamber. Fit cap and bolt heads at same end. Fit nuts and washers finger tight.



4. Place assembly on pipe.
NOTE: Products can butt up to pipe end if required.
5. Tighten nuts one or two turns each in diametrically opposed sequence to draw down evenly. TO EASE INSTALLATION, THE FITTING CAN BE ROTATED UNTIL GASKETS MAKE CONTACT WITH THE PIPE.
6. Complete bolt tightening sequence to torque of 40-50lbf.ft (55-65Nm). Make sure adequate restraint is provided before line is pressurised.

MAXIFIT PRODUCTS DO NOT RESIST PIPE PULL OUT AND EXTERNAL RESTRAINT MUST BE PROVIDED.



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DRG052_03_2012



English

INSTALLATION INSTRUCTIONS

REV01