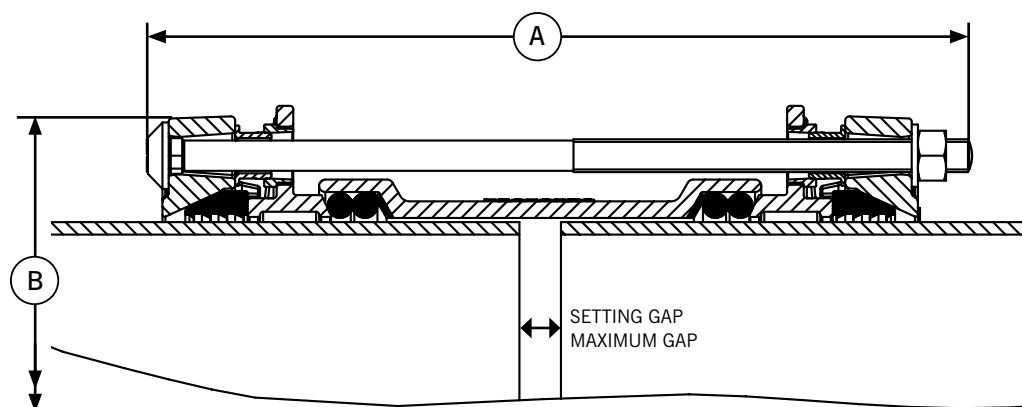


AquaFast Couplings

Specifications



Coupling

Pipe OD	Bolt Size No.-Dia x Length	Dimensions (mm)		Setting Gap (mm)	Max Gap (mm)	Weight (kg)
		A max	B dia			
63	2-M12 x 250	257	144	20	30	4.2
75	2-M12 x 250	257	156	20	30	4.7
90	2-M12 x 250	257	171	20	30	5.3
110	2-M12 x 250	257	192	20	30	6.4
125	2-M12 x 250	257	207	20	30	7.1
140	4-M12 x 250	257	221	20	30	8.4
160	4-M12 x 250	257	241	20	30	9.2
180	4-M12 x 375	382	272	30	50	18.0
200	4-M12 x 375	382	292	30	50	20.4
225	4-M16 x 385	395	328	30	50	24.8
250	6-M16 x 385	395	352	30	50	31.5
280	6-M16 x 385	395	382	30	50	33.6
315	6-M16 x 385	395	417	30	50	38.7

Materials & Relevant Standards

Centre Sleeve, End Ring and Flange Adaptor Body

Ductile iron to BS EN 1563 Symbol EN-GJS-450-10

Gripper Ring

Ductile iron to BS EN 1563 Symbol EN-GJS-450-10

Intermediate Ring

Ductile iron to BS EN 1563 Symbol EN-GJS-450-10

Bolts

BS EN ISO 898-1 Property class 8.8

Stainless Steel option - BS EN ISO3506-1 Grade A2

Property Class 70 (Stainless steel available as special order)

Nuts

Steel to BS EN20898-2 Property Class 8

Stainless Steel option - BS EN ISO3506-2 Grade A4

Property Class 80 (Stainless steel available as special order)

Washers

BS 1449:Part 2 Grade 304S15

Gasket (EPDM)

BS EN 681-1 Type WA/BS 6920 hardness to 70 IRHD

Resisters

Free cutting Mild Steel (Grade Y15) Zn3 Zinc coated

Coatings

Centre sleeve, end ring, flange adaptor body and intermediate ring:

Rilsan Nylon 11

Gripper: Cathaphoretic coating

Bolts, nuts: Sheraplex to WIS 4-52-03

Pressure Rating

Working 16 bar

Test 24 bar

Approvals

WRAS

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